



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D4034-041
Job Sheet 175839



Part No: D4034-041

Job Qty: 3 ea

Part Name: Aft Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/20/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		4/19/18	0.00	0.00	Start Up Large Fab-6		2018-05-17
100	Large Fab	3 pcs		4/20/18	0.00	3.45	Large Fab 1		2018-05-18
110	QC	3 pcs		4/20/18	0.00	0.00	QC9		CPL
120	QC	3 pcs		4/20/18	0.00	0.00	QC5		CPL
130	Packaging	3 pcs		4/20/18	0.00	0.00	Packaging3 Large Fab		CPL
140	QC21-SA	3 Ea		4/20/18	0.00	0.00	QC21		2018-05-22

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib and grind weld flush as per dwg
Descriptions: 130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-7	Hoop	3 Ea (1 ea)	90-Start up Operation	5060744
D4021-9	Bushing	12 Ea (4 ea)	90-Start up Operation	5059283
D4034-1	Rib	3 Ea (1 ea)	90-Start up Operation	5047853
D4034-3	Rib	3 Ea (1 ea)	90-Start up Operation	5060049

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-7	3	6	0
	D4021-9	12	56	0
	D4034-1	3	9	0
	D4034-3	3	9	0

Part Specifications

Specifications could not be found.

Plex 4/11/18 9:47 AM dart.leroux.jason



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Container No: S072192



Part: D4034-041

Job No: 175839

Serial No/Batch: S072192

Revision:

Inspector:

Date: 05/17/18